



## Drill Point Grinder 3mm to 13mm (1/8" to 1/2")

# GS-1

Powerful and accurate, the GS-1 is perfect for the shop floor, ready to keep your tools sharp so that you are not down due to a dull or broken drill. Easy to learn and perfect split point ends every time.

### Specifications



Drill Diameter	2mm - 13mm
Point Angle	90° - 140°
Power Supply	AC110V 50/60Hz AC220V (Opt.)
RPM of Motor	5300rpm
Grinding Wheel	DS-C200
Weight	N.W 8kg / G.W 9kg
Machine Size	L:28.6cm W:13.3cm H:15.5cm
Packing Size	L:31.5cm W:14.0cm H:16.5cm
Type of Thinning	X Thinning
Standard Accessories	12pc ER-20 Collet Set ER-20 Collet Chuck Metal Shim .1mm x 2pcs / .3mm x 1pc Hexagonal Wrench 3mm x 1pc/ 4mm x 1pc
Optional Diamond Wheel for Carbide Drills	DS-D200
Optional Expansion to 5/8"	ER25 Collet Chuck and 14, 15mm collet

### GS-1 Drill Point Grinder

- Grinds drills 2mm to 13mm (1/8" to 1/2") diameter (Expandable to 5/8" EC313X)
- Creates 90° to 140° point angle
- Creates variable split point geometry S / N / X and XR type
- Adjustable depth-of-cut for split point geometry
- Grinds both High Speed Steel and Carbide drill bits with the same wheel
- Includes 12pc collet set (DS213 includes 10 pc.
- Machine size: 26cm x 16cm x 19cm x 8kg



Engineering and Prototyping - 2353 Ridgcrest Place, Ottawa ON K1H 7V4  
Manufacturing and Distribution - 808 Proctor Ave, Ogdensburg NY 13669  
Call us 1 (800) 417-2171

[www.cuttermasters.com](http://www.cuttermasters.com) or email: [cuttermaster@gmail.com](mailto:cuttermaster@gmail.com)