## TOYCEN CUTTERMASTER Professional®

## Tradesman Machinist



Tradesman 6" Machinist (dual shaft). Grind anything: unlike any other grinder, you can grind carbide tools or Teflon on the same wheel. The Tradesman Machinist is great for many important operations

- Weldon set screw flats
- Corner rads, carbide corner prep
- Neck reduction
- Carbide and HSS cut off
- Lathe tools
- Carbide inserts
- Reamers
- Unibits
- Countersinks
- Belt sander

Conventional grinders with conventional wheels don't grind carbide very well. Fifty percent of the effort, energy and torque in the grinding process is wasted in wheel wear and consumption --- and lots of noise. The Tradesman with Cuttermasters Precision Plated Superabrasive wheels is different. Flat and sharp grinding surface, great for shaping and sharpening and no bucket of water on the front. The patented Tradesman Low Speed High Feed Grinding system is balanced, smooth and quiet. With a low speed of 500 RPM, and no run out, there's nothing threatening about it.

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Wheel diameter	6" or belt
Voltage	110V or 240V(opt.)
Frequency	60Hz
Rated power	400W
Wheel speed	500-4000 rpm
Height at 6" guard	9.25"
Width at 6" guards	10.8"
Depth at base	8"
Wheel center height	5.5"
Shaft diameter	5/8", 1-1/4" hub
Shaft concentricity	.0002" (5µm)

## **Tradesman Machinist Accessories**





T-WF V-Block for Flats



CM-06 DCS Drills and Countersinks

Engineering and Prototyping - 2353 Ridgecrest Place, Ottawa ON K1H 7V4 Manufacturing and Distribution - 808 Proctor Ave, Ogdensburg NY 13669 **CALL US 1 (800) 417-2171** www.tradesmangrinder.com or email: cuttermaster@gmail.com



Micro Adjust Feed Rest