

Step Drill and Countersink Grinding Attachment

T-SDCS



Step Drills

Countersinks

Step drill and countersink grinding attachment for the any Tradesman Machinist Grinder (T6 or T-NC required). Uses the standard CUTTERMASTER cam set. Sharpen single and 3 flute countersinks and step drills. Comes complete with collet set, cam set and your choice of one of two angle wheels: 118°-135° and 82°-90°.

**POWERFUL VARIABLE SPEED / TORQUE COMPENSATION / LOW SPEED
ROUGHING ELIMINATES BURNING - HIGH SPEED FINISHING
.7" THRU SPINDLE BORE, ER COLLETS UP TO 7/8"
SHARPEN COUNTERSINKS UP TO 1"**



Tradesman Neck and Cut Off
with the T-SDC Step Drill and
Countersink Attachment