## TOYCEN 5 CUTTERMASTER Professional

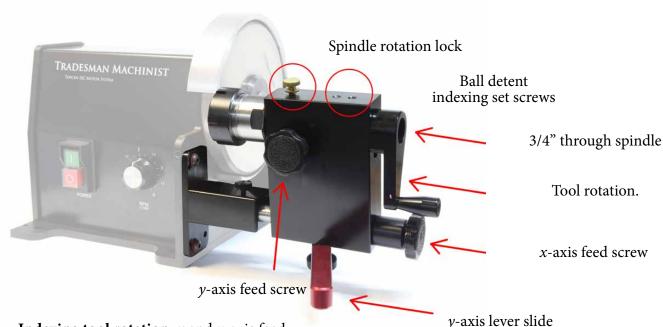
Tool and Cutter Grinders

## **End Mill Workstation**

Necks, Rads, chamfers, Flats and Cut Off

T-ER32i

This End Mill Workstation mounts on the Tradesman DC Bench Grinder. It allows you to hold the tool square to the wheel for easy creation of end mill features. The T-ER-32i differs from the T-ER-32 by being able to index to several prescribed positions around the tool (for specific operations such as reamer sharpening and plunging corner rads), larger through spindle, x-axis lever slide and expanded collet set.



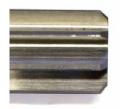
- **Indexing tool rotation,** *x* and *y*-axis feed
- 3/4" through-spindle bore
- Grind corner radius / bull nose (rad wheel)
- Grind reamers (chamfer wheel)
- x-axis lever slide
- Grind Weldon set screw flats (chamfer wheel)
- Grind neck reductions (chamfer / shoulder wheel)
- Cut off carbide and high speed steel tools (cut off wheel)
- Comes complete with ten piece 5C collet set (1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 3/4")



Five piece collet set



Weldon flats



Reamers



Corner Radius



Neck reduction



Tool cut off

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