

# Production Support Grinding Wheel Package for End Mills



## CM-PS1

This is our recommended wheel package for end mill ends, flutes and rads. Two resin bond cup wheels and a spindle mounted wheel truing device will keep you set up for carbide and high speed steel tool grinding. Standard is one CBN and one diamond. Available in both 4-1/8" (115mm) and 5" (125mm), we generally recommend the 4" for standard tool grinders like the CM-01DC because of the clearance benefits of a smaller diameter. The 5" wheel is standard on our tower grinders.

CM-PS1-115 4-1/8" cup wheel and truer package  
CM-PS1-125 5" cup wheel and truer package

# Production Support Grinding Wheel and Cam Set kit for Countersinks



## CM-PS2

This is the recommended kit for countersinks: a 5" CBN (or diamond for carbide) plated face wheel and countersink grinding cam set. The cams fit over the standard CUTTERMASTER air spindle. Six piece cam set for zero, one, two, three, four, and six flute countersinks with two clearance options for each

Zero and 1-Flute, two cams: .02" and .03" lift  
2-Flute, two cams: .04" and .065" lift  
3-Flute, two cams: .31 and .062" lift

CM-PS2 5" CBN face wheel and six piece cam set  
CM-PS2D with diamond face wheel instead of CBN

Engineering and Prototyping - 2353 Ridgcrest Place, Ottawa ON K1H 7V4  
Manufacturing and Distribution - 808 Proctor Ave, Ogdensburg NY 13669  
Call us 1 (800) 417-2171

[www.cuttermasters.com](http://www.cuttermasters.com) or email: [sales@cuttermasters.com](mailto:sales@cuttermasters.com)